



CoroBore® XL SpiroGrooving™

Handling instruction for pre-setting equipment



Exploded assembly (large tool)

KIT code: **820-xxxVB16-Cx**

Alt 1.
Go through step 3-5

A = M10

B = M6

C = C8-R822XLS17-Ax 070

C = C6-R822XLS17-Ax 058

D = S17-820XL-40A-018

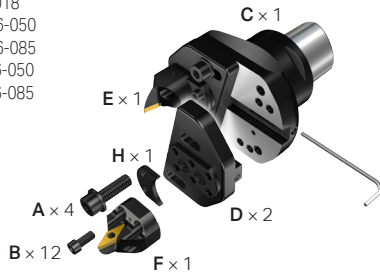
E = SL-SVXBR-40A-16-050

SL-SVXBR-40A-16-085

F = SL-SVXBL-40A-16-050

SL-SVXBL-40A-16-085

H = 5549 051-01



KIT code: **820-xxxVB16X-Cx**

Alt 2.
Go through step 1-5

A = M10

B = M6

C = C8-R822XLS17 Ax 070

C = C6-R822XLS17-Ax 058

D = S17-820XL-40A-018

E = SL-SVXBR-40A-16-050

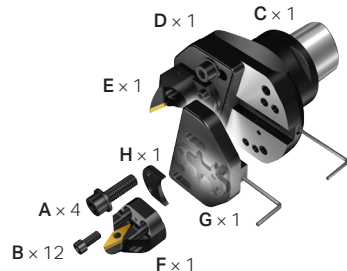
SL-SVXBR-40A-16-085

F = SL-SVXBL-40A-16-050

SL-SVXBL-40A-16-085

G = S17-820XL-40A-X18

H = 5549 051-01



1.

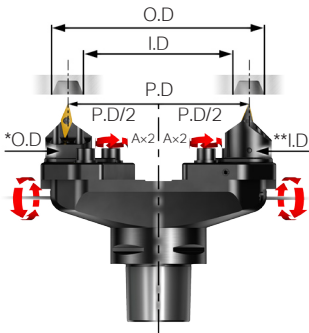
*SL-SVXBR-40A-16-050 = O.D

*SL-SVXBR-40A-16-085 = O.D

**SL-SVXBL-40A-16-050 = I.D

**SL-SVXBL-40A-16-085 = I.D

Alt. 2



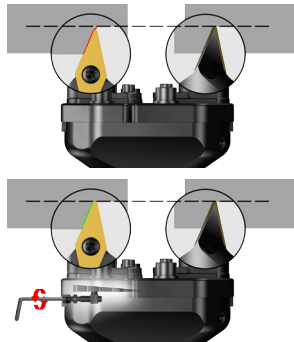
2. Axial adjustability for large tool

2.1) Keep screws B (6x) loose

2.2) Adjusting the height

2.3) Tighten screws B (6x)

Alt. 2



3.

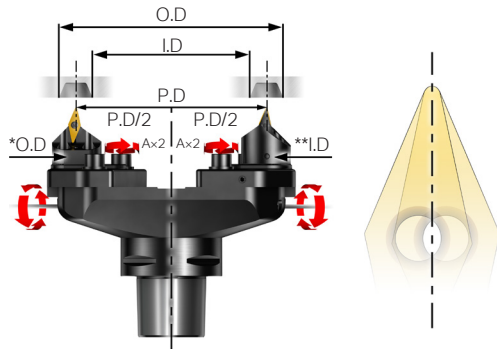
*SL-SVXBR-40A-16-050 = O.D

*SL-SVXBR-40A-16-085 = O.D

**SL-SVXBL-40A-16-050 = I.D

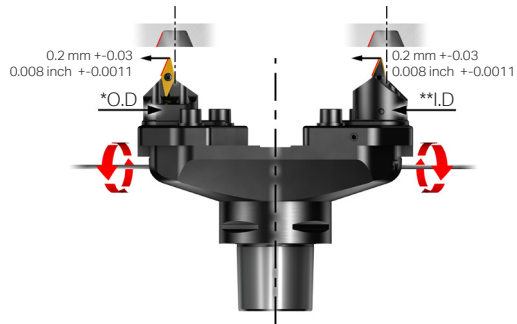
**SL-SVXBL-40A-16-085 = I.D

Alt. 1/Alt. 2



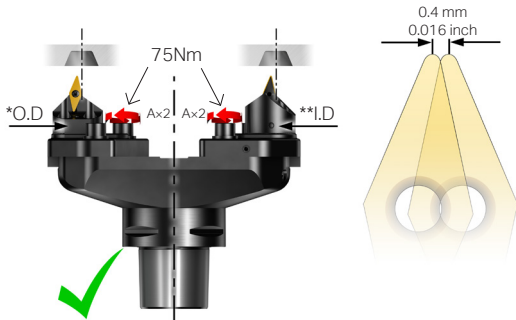
4.

Alt. 1/Alt. 2



5.

Alt. 1/Alt. 2



CoroBore® XL SpiroGrooving™

Small



Exploded assembly (small tool)

Kit code: **820-75VC11-C5**

Alt 3.
Go through step 3-5

A = M8

B = M4

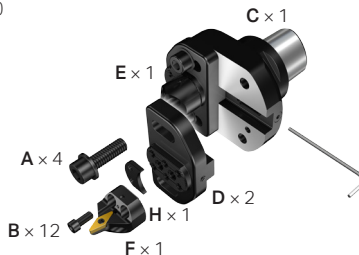
C = C5-R822XLS14- AI040

D = S14-820XL-25A-017

E = SL-SVXCR-25A-11-030

F = SL-SVXCL-25A-11-030

H = 5549 051-02



Kit code: **820-75VC11X-C5**

Alt 4.
Go through step 1-5

A = M8

B = M4

C = C5-R822XLS14- AI040

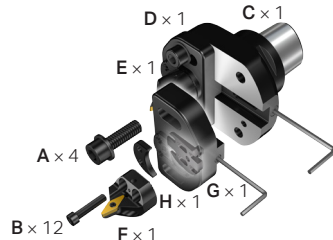
D = S14-820XL-25A-017

E = SL-SVXCR-25A-11-030

F = SL-SVXCL-25A-11-030

G = S14-R820XL-25A-X17

H = 5549 051-02

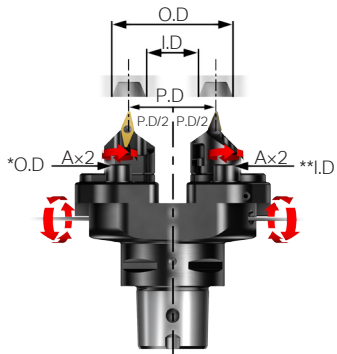


1.

*SL-SVXCR-25A-11-030 = O.D

**SL-SVXCL-25A-11-030 = I.D

Alt. 4



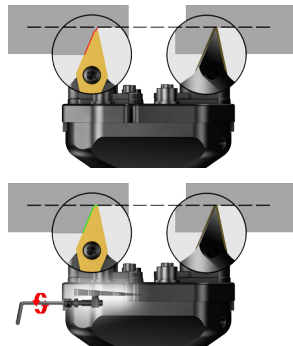
2. Axial adjustability for small tool

2.1) Keep screws B (6x) loose

2.2) Adjusting the height

2.3) Tighten screws B (6x)

Alt. 4

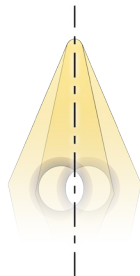
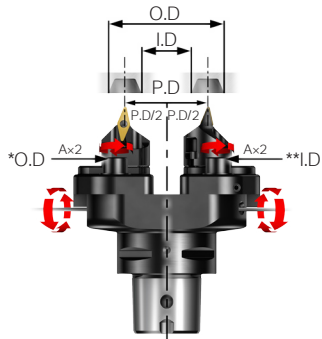


3.

*SL-SVXCR-25A-11-030 = O.D

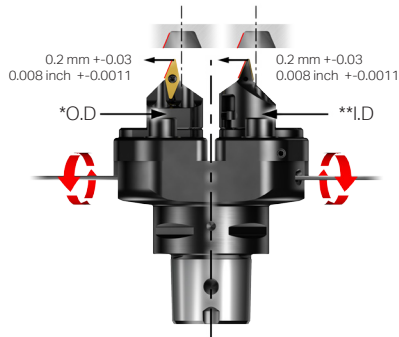
**SL-SVXCL-25A-11-030 = I.D

Alt. 3/Alt. 4



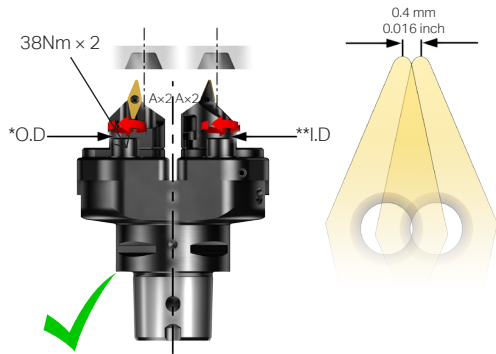
4.

Alt. 3/Alt. 4



5.

Alt. 3/Alt. 4





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