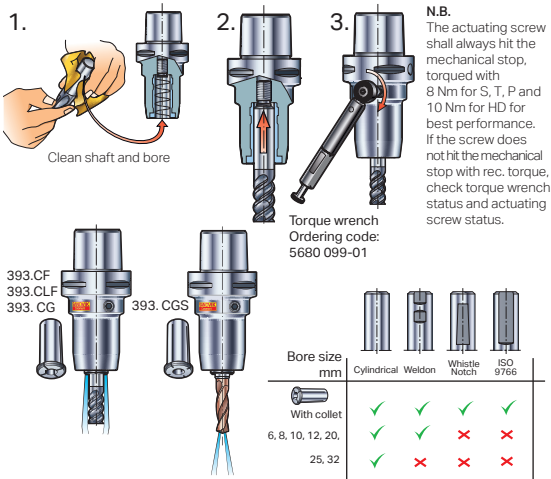


CoroChuck® 930

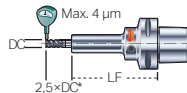
Handling



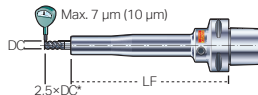
Technical specifications

Max run-out

P, S, T, HD
LF ≤ 125 mm (4.921 inch)



P, S
LF < 190 mm (7.480 inch) max. run-out 7 µm
LF > 190 mm (7.480 inch) max. run-out 10 µm

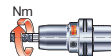


*) 2,5×DC and max 50 mm (1.97 inch)

Balancing according to ISO 16084

For more information visit:
www.sandvik.coromant.com

Min torque transmission *)



mm	P	S, T	HD
6	12 Nm	18 Nm	
8	25 Nm	28 Nm	
10	50 Nm	55 Nm	
12	77 Nm	80 Nm	
20	255 Nm	300 Nm	400 Nm
25		400 Nm	600 Nm
32			900 Nm

*) Tested with h6 shank with min tolerance

Temperature

Operating temperature:
20-70°C (60-170°F)

Optimal temperature:
max 50°C (120°F)



www.sandvik.coromant.com/corochuck930

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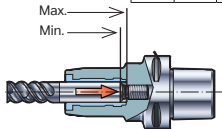
AB Sandvik Coromant
Rev 2014.07 Rev 2016.03
Rev 2019.01 Rev 2020.03

Technical specifications

Clamping length min/max

See web for detailed info
www.sandvik.coromant.com/coroChuck930

Type	Bore Ø mm	Min. mm	Max. mm	Type	Bore Ø mm	Min. mm	Max. mm
P	6	27	37	S, T	6	27	37
P	8	27	37	S, T	8	27	37
P	10	31	41	S, T	10	31	41
P	12	36	46	S, T	12	36	46
P	20	41	51	S, HD, T	20	41	51
				S, HD	25	47	57
				HD	32	51	61



P = Pencil, S = Slender, T, HD = Heavy Duty

Length adjustment screw adjustable 10 mm.
 Always use Max. clamping length in high torque applications, in combination with reduction collet, both in chuck and in collet for best performance.

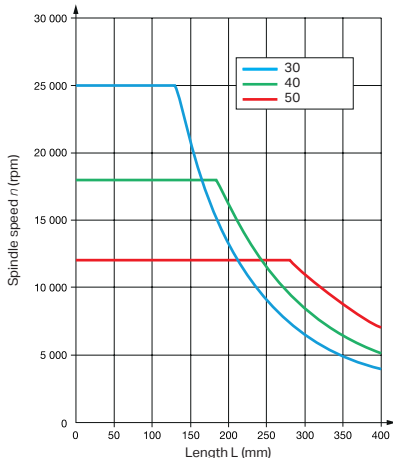
Minimum torque transmission with reduction collet

P									
		Bore with reduction collet Ø mm							
		4	6	8	10	12	16	18	20
Bore Ø mm	6	6	12						
	12	10	17	28	44	77			
	20	30	34	60	65	95	135	195	255

S								
		Bore with reduction collet Ø mm						
		6	8	10	12	16	18	20
Bore Ø mm	12	20	40	60	80			
	20	40	80	100	125	200	250	300

HD							
		Bore with reduction collet Ø mm					
		12	16	18	20	25	32
Bore Ø mm	20	150	230	290	400		
	25	200	350	420	530	600	
	32	240	320	350	400	540	900

Allowed spindle speed – 7/24 tapers



Allowed spindle speed – HSK-A, Coromant Capto

