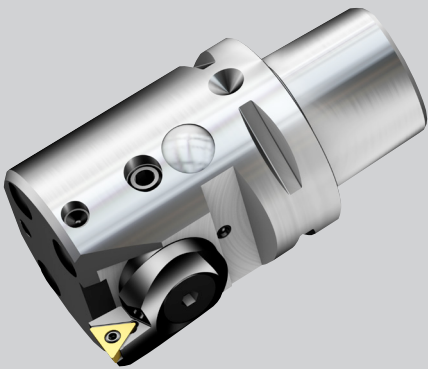


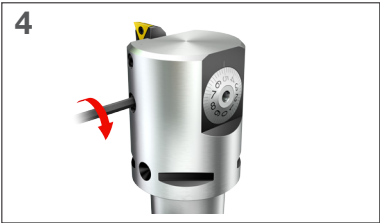
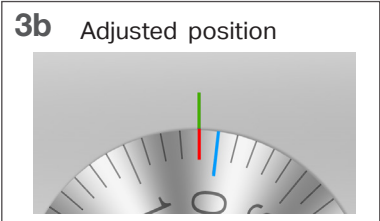
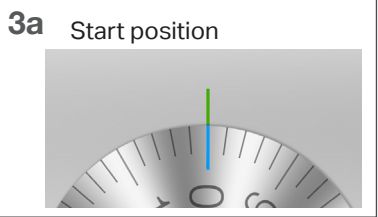
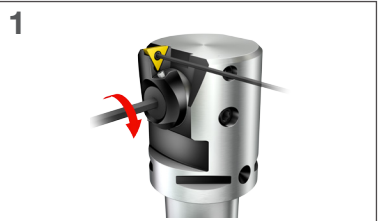
Handling instruction

CoroBore® 826 HP



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CoroBore 826 HP

(A)			
Ø mm (inch)		Nm	ft/lbs
36–55 (1.417–2.165)		3.0	2.3
56–154 (2.205–6.063)		6.0	4.3
(B)			
ISO	ANSI	Nm	ft/lbs
TC09	TC1.8(1.5)	0.8	0.6
TC11	TC22	0.9	0.7
(C)			
Ø mm (inch)		Nm	ft/lbs
36–55 (1.417–2.165)		4.0	2.95
56–154 (2.205–6.063)		8.0	5.9

- Picture
1. Lock cartridge (**table A**) and insert (**table B**) with correct torque value, check table.
 2. Unlock locking screw before adjusting diameter.
 3. Always adjust small to large to avoid backlash. Don't exceed max limits!
 - 3ab. Each click, diameter adjusts 0.002 mm (0.00008 inch)
360° turn, diameter change by 0.1 mm (0.00394 inch).
Adjustment range:
CB826B-cartridge (36–55 mm (1.417–3.583 inch)): Nominal diameter +/- 0.55 mm (0.022 inch)
CB826C-cartridge (56–91 mm (3.662–6.063 inch)): Nominal diameter +/- 0.65 mm (0.026 inch)
 4. Tighten locking screw with correct torque, check (**table C**).
 5. To lubricate tool, depress centre and fill with oil (acid free light machine oil)

